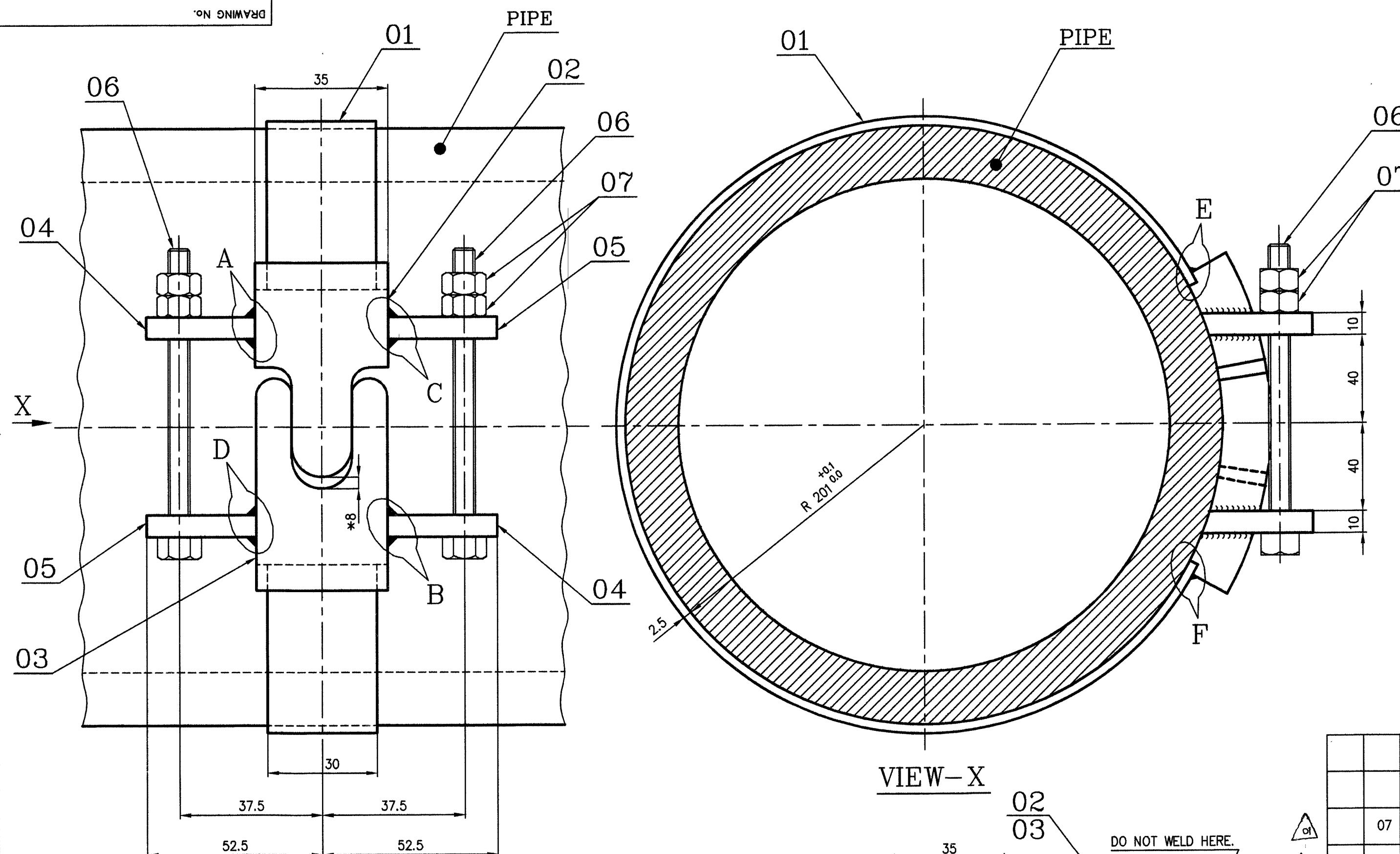


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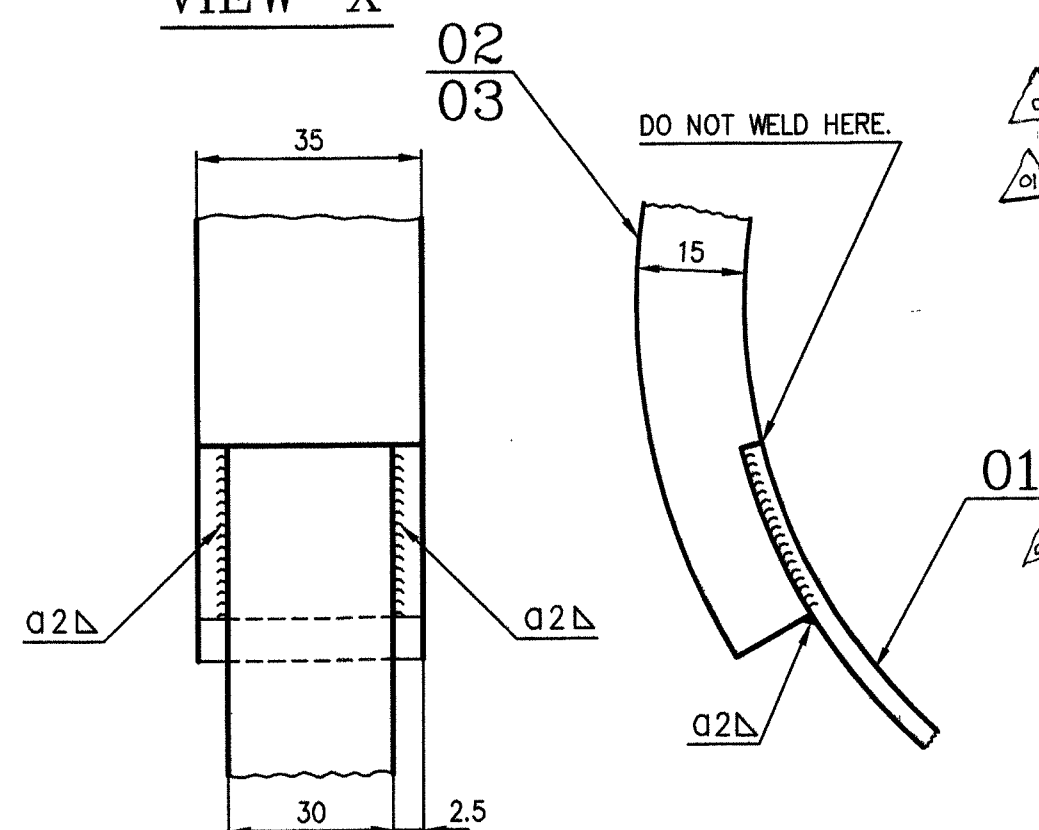
2-80-300-06634

DRAWING NO.

ALL DIMENSIONS ARE IN MILLIMETRES



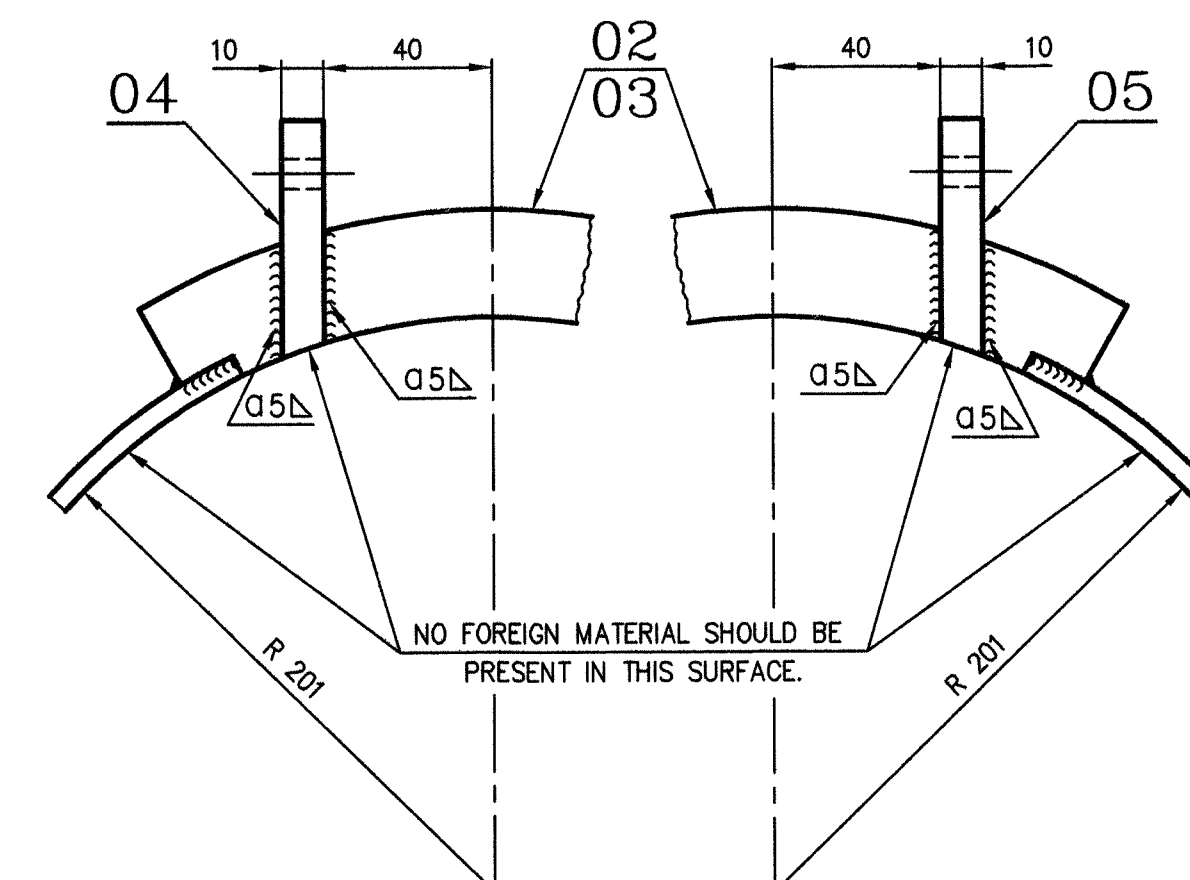
VIEW-X



DETAIL-E/F

ELECTRODE DATA.

DESCRIPTION	MATERIAL	WELD SIZE	ELECTRODE	REMARKS
PLATE WITH STRIP.	SA 240 TYPE 304 SA 240 TYPE 304	Ø 2 ½	E 347	
PLATE WITH PLATE.	SA 240 TYPE 304 SA 240 TYPE 304	Ø 5 ½	E 347	



SECTIONAL DETAIL-A/B

SECTIONAL DETAIL-C/D

NOTES: —

01. THE TIGHTENING TORQUE FOR CREEP BOLTS IS 2.66 Kg METRE.
* 02. INITIAL GAP ~8mm TO BE PROVIDED WHILE MANUFACTURING.

[illegible]TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT

	BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, MADRAS	DRN	NAME S.ELUMALAI	SIGN <i>R. Sengupta</i>	DATE 18.07.02	NO OF ITEMS
		CHD	D.RAY	<i>DRAY</i>	18.07.02	
		APPD	A.VELAYUTHAM	<i>A.V. V.</i>	18.07.02	

DEPT.	GRADE OF UN TOL DIM		SCALE	WEIGHT (Kg).	NAME OF ORIGINAL ORGANISATION	ITEM No.
CODE	C/M/F		N.T.S.	1.485		
TITLE				CARD CODE	DRAWING No.	REV
CREEP GAUGE ASSY FOR PIPE OD 406.4 x 42				U 01	2-80-300-06634	01

REV 01	DATE 08-06-05	ALTD <i>By my</i>
		APPD <i>J. Smith</i>
ZONE	MATL. CODE, MATL SPEC ALTD. REVISIONS ARE MARKED AS <i>11</i>	